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EX(Dt-23-4-10)

6th Sem N/O-21

Regular & Back

AMP ME 603
(ME)

SIXTH SEMESTER EXAMINATION-2010

ADVANCED MANUFACTURING PROCESSES

[ME 603]

Full Marks: 70 Time: 3 Hours

Answer any FIVE questions.

The figures in the margin indicate full marks.

Candidates are required to give their answers in their own words as far as practicable and all parts of a question should be answered at one place only.

1. a) Discuss the basic needs of Non-conventional machining processes.

b) What are the different energy sources used in Non-conventional machining processes? Classify the different Non-conventional machining processes according to the availability of energy sources.

c) Give the mathematical model for MRR in AJM and name the different process parameters affecting MRR in AJM.

[4]

[5]

[5]
2. a) With neat sketch explain the mechanism of MRR in Electrodischarge machining process.

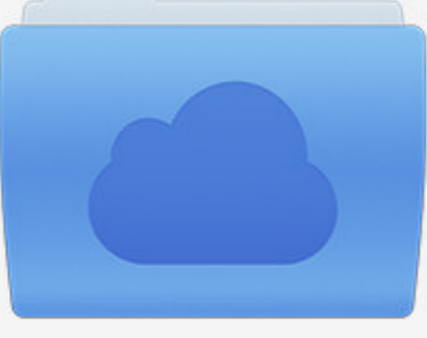
b) What are the commonly used Electrode Materials in EDM process? Write briefly their properties and functions.

[6]

[3]

(1)
KIIT-U/2010/Spring End Semester Examination-2010

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